



**ALFAGOMMA**

**HAMMER UNION**



## // HAMMER UNION FIG. 1502

- // Two-piece interlock and alfacrimp one-piece no-skive versions
- // Integral fittings, no need of adapters
- // No welded parts, solid one-piece
- // Direct, compact and smart solution
- // ALFAGOMMA long length 61 m (200 ft) hoses, to reduce unions
- // The less parts involved, the safest result, the highest performance
- // Suitable for minetuff and supertuff hose covers



### **ALFAGOMMA FIG. 1502 HAMMER UNION FITTINGS**

- // Obtained by bar drilling from the highest quality raw material
- // Designed to allow the most compact and direct union
- // Several insert and ferrule versions available, to fit different multispiral hoses
- // Conformity to API requirements

### **LUG NUT AND LIPE TYPE RUBBER RING ALSO AVAILABLE AS SPARE PARTS**

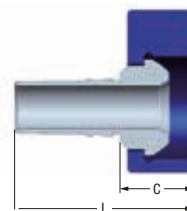
- // Self-locking ACME thread lug nut, for quick make-up and break-out
- // Replaceable lip type rubber ring to ensure pressure seal

## TWO-PIECE INTERLOCK FITTINGS

### // FOR ALFABIOTECH 4000 (4SH), ALFABIOTECH 5000 (R13) AND FLEXOR RIG™

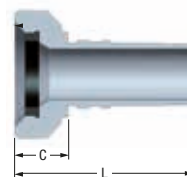
#### Male Hammer Union Fig. 1502 integral fitting with Lug Nut

Part Number	Item Code	Hose ID in	Hose ID mm	DASH	C CUT-OFF mm	L Overall Length mm	Weight kg
H1413F13-323200	1235621	2	51	32	55,3	152	6,40



#### Female Hammer Union Fig. 1502 integral fitting with Rubber Ring

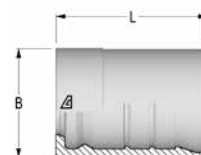
Part Number	Item Code	Hose ID in	Hose ID mm	DASH	C CUT-OFF mm	L Overall Length mm	Weight kg
H1423F10-323200	1238273	2	51	32	51,5	148,5	2,30



#### Interlock ferrule H1400301

Alfabiotech 5000 and Flexor Rig™

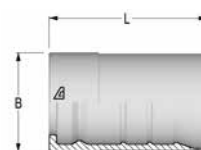
Part Number	Item Code	Hose ID	Hose ID	DASH	B mm	L mm	Weight kg
H1400301-320000	1202006	2	51	32	88	99	1,50



#### Interlock ferrule H1400200

Alfabiotech 4000

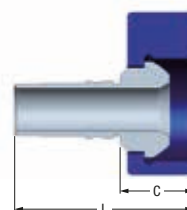
Part Number	Item Code	Hose ID	Hose ID	DASH	B mm	L mm	Weight kg
H1400200-320000	1201284	2	51	32	78	99,1	0,95



### // FOR ALFABIOTECH 6000 (R15)

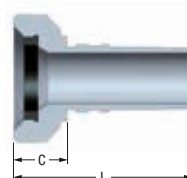
#### Male Hammer Union Fig. 1502 integral fitting with Lug Nut

Part Number	Item Code	Hose ID in	Hose ID mm	DASH	C CUT-OFF mm	L Overall Length mm	Weight kg
H1T13F13-323200	1235624	2	51	32	60,8	162,2	6,60



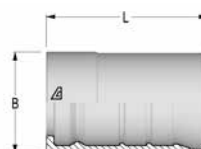
#### Female Hammer Union Fig. 1502 integral fitting with Rubber Ring

Part Number	Item Code	Hose ID in	Hose ID mm	DASH	C CUT-OFF mm	L Overall Length mm	Weight kg
H1T23F10-323200	1235623	2	51	32	57,3	158,7	2,60



#### Interlock ferrule H1T00600

Part Number	Item Code	Hose ID	Hose ID	DASH	B mm	L mm	Weight kg
H1T00600-320000	1225872	2	51	32	88,1	108,2	1,50

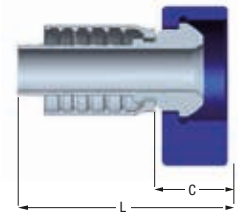


## ALFACRIMP ONE-PIECE NO-SKIVE FITTINGS

// FOR ALFABIOTECH 4000 (4SH), ALFABIOTECH 5000 (R13) AND FLEXOR RIG™

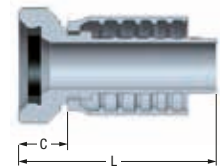
### Male Hammer Union Fig. 1502 integral fitting with Lug Nut

Part Number	Item Code	Hose ID in	Hose ID mm	DASH	C CUT-OFF mm	L Overall Length mm	Weight kg
C12613F13-32320	1245065	2	51	32	71	185,5	6,60



### Female Hammer Union Fig. 1502 integral fitting with Rubber Ring

Part Number	Item Code	Hose ID in	Hose ID mm	DASH	C CUT-OFF mm	L Overall Length mm	Weight kg
C12623F10-32320	1245061	2	51	32	67,5	182	2,50



## HYDRAULIC HOSES

// HOSES TO BE USED WITH HAMMER UNION FIG. 1502

In length up to 61 m (200 ft)



Hose Model	↔		↔		↻		↻		⤴		📦		
	Dash	mm	in	mm	in	Mpa	psi	Mpa	psi	mm	in	kg/m	lb/ft
Flexor Rig™ 5000	-32	51	2	70,2	2,76	35	5000	140	20000	550	21,7	6,16	4,20
Alfabiotech 5000	-32	51	2	70,2	2,76	35	5000	140	20000	550	21,7	6,16	4,20
Alfabiotech 6000	-32	51	2	71,0	2,80	42	6000	168	24000	650	25,6	6,50	4,37



Hose Model	↔		↔		↻		↻		⤴		📦		
	Dash	mm	in	mm	in	Mpa	psi	Mpa	psi	mm	in	kg/m	lb/ft
Alfabiotech 4000	-32	51	2	66,8	2,63	28	4000	112	16000	530	20,87	4,48	3,01